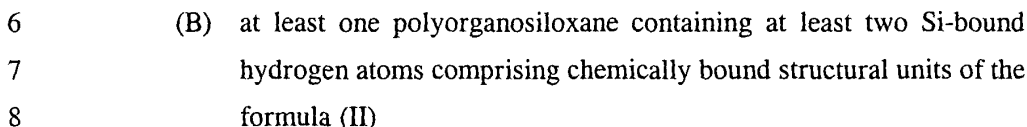


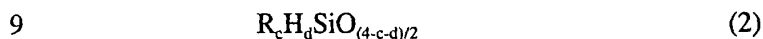
1. A shaped body comprising an addition-crosslinked silicone elastomer crosslinked in the presence of at least one rhodium or iridium catalyst or mixtures thereof.

1 3. The shaped body of claim 1, wherein the shaped body is a food mold.

1            5. The shaped body of claim 3, wherein the food mold is a baking mold.

(A) at least one polydiorganosiloxane having at least one unsaturated group comprising chemically bound structural units of the formula (1)





10 and

11 (C) at least one rhodium catalyst and/or iridium catalyst which catalyzes  
12 the hydrosilylation reaction between (A) and (B),

13 where

14 R independently are optionally substituted organic hydrocarbon radicals having  
15 up to 18 carbon atoms and are free of aliphatic carbon-carbon multiple bonds,

16  $\text{R}^1$  are monovalent, optionally substituted hydrocarbon radicals having 2 to 14  
17 carbon atoms, and have an aliphatic carbon-carbon multiple bond, optionally  
18 bound to the silicon atom via an organic divalent linking group,

19 a is 0, 1, 2 or 3,

20 b is 0, 1 or 2,

21 with the proviso that the sum of a + b is less than or equal to 3 and on average at  
22 least 2 radicals  $\text{R}^1$  are present per molecule,

23 c is 0, 1, 2 or 3 and

24 d is 0, 1 or 2,

25 with the proviso that the sum of c + d is less than or equal to 3 and on average at  
26 least two Si-bound hydrogen atoms are present per molecule.

1 7. The shaped body of claim 6 wherein R is methyl or phenyl.

1 8. A shaped body as claimed in claim 7, wherein the catalyst comprises one  
2 or more of  $[\text{Rh}(\text{O}_2\text{CCH}_3)_2]_2$ ,  $\text{Rh}(\text{O}_2\text{CCH}_3)_3$ ,  $\text{Rh}_2(\text{C}_8\text{H}_{15}\text{O}_2)_4$ ,  $\text{Rh}(\text{C}_5\text{H}_7\text{O}_2)_3$ ,  
3  $\text{Rh}(\text{C}_5\text{H}_7\text{O}_2)(\text{CO})_2$ ,  $\text{Rh}(\text{CO})[\text{Ph}_3\text{P}](\text{C}_5\text{H}_7\text{O}_2)$ ,  $\text{Rh}(\text{CO})_2(\text{C}_5\text{H}_7\text{O}_2)$ ,  $\text{RhCl}_3[(\text{R})_2\text{S}]_3$ ,  
4  $(\text{R}^2_3\text{P})_2\text{Rh}(\text{CO})\text{X}$ ,  $(\text{R}^2_3\text{P})_3\text{Rh}(\text{CO})\text{H}$  and  $\text{Rh}_2\text{X}_2\text{Y}_4$ , where X is hydrogen, chlorine,  
5 bromine or iodine, Y is ethyl, CO,  $\text{C}_8\text{H}_{14}$  or  $0.5 \text{ C}_8\text{H}_{12}$ , R is an alkyl radical,  
6 cycloalkyl radical or aryl radical and  $\text{R}^2$  is an alkyl radical, aryl radical, or oxygen-  
7 substituted radical;  $\text{Ir}(\text{OOCCH}_3)_3$ ,  $\text{Ir}(\text{C}_5\text{H}_7\text{O}_2)_3$ ,  $[\text{Ir}(\text{Z})(\text{En})_2]_2$  or  $[\text{Ir}(\text{Z})(\text{Dien})]_2$ , where  
8 Z is chlorine, bromine, iodine or alkoxy, En is olefin, and Dien is cyclooctadiene.

1 9. The shaped body of claim 7, wherein the shaped body is a food mold.

- 1            10. The shaped body of claim 7, wherein the shaped body is a food mold.
- 1            11. The shaped body of claim 7, wherein the food mold is a baking  
2 mold.
- 1            12. The shaped body of claim 1 which is transparent and colorless.
- 1            13. The shaped body of claim 5 which is transparent and colorless.
- 1            14. The shaped body of claim 6 which is transparent and colorless.
- 1            15. The shaped body of claim 11 which is transparent and colorless.